

The R2 Stake



**R2 Single Tree Staking System
is Made of 100% Steel
and is The Professional's
Industry Standard**

- **EASY**
Installation (Screws into Ground)
- **VANDAL & THEFT**
Resistant
- **REUSABLE**
- **ENVIRONMENTALLY**
Friendly

Available in two different sizes:

- 7 foot stake for up to 15-gallon trees
- 9 foot stake for up to 24" box trees

"Only One Stake Needed Per Tree"



209.634.7791
sales@JRPartnersCo.com
www.TreeStake.com

**SPECIFICATIONS
ON BACK**



R2 Stake System (Patent # 6,702,239 B2)

Single Tree Staking System Products:

“R2 Stake System”, a screw in auger-type steel stake with an adjustable anti-rotational coupler and “L” bar, adjustable height strap-bar, UV-resistant adjustable vinyl strap with 2 bolts/washers/nuts, and powder-coated dark green.

Sizes:

- a. 7 foot, 3/4” diameter, Schedule 40 for 5 and small 15 gallon trees (less than 7’) and conifers.
- b. 9 foot, 3/4” diameter, Schedule 40, for 15 gallon and 24 inch box trees.

Specifications:

R2 Stakes utilized for staking tree sizes of 5 and small 15 gallon trees shall be a minimum of 7 feet in length with an outside diameter of 1.05” and .113” wall thickness.

R2 Stakes utilized for staking tree sizes of 15 gallon and 24 inch box trees shall be a minimum of 9 feet in length with an outside diameter of 1.05” and .113” wall thickness.

Each stake shall have an adjustable height anti-rotational device (coupler/“L”bar) with a yellow indicator line placed at 24” from the bottom of the stake for the recommended minimum installation depth. All R2 Stakes shall have a powder coated baked on finish for rust inhibiting qualities. Each steel tree stake shall have a solid plug welded in the top end of stake.

Each R2 Stake attached to a tree shall utilize a minimum of one strap-bar. The Strap-Bar shall be installed at the lowest position, which supports the tree in an upright position. Each Strap-Bar shall consist of 1” x .1865” x 12” flat bar secured with two set bolts and utilizing a strap with a minimum 1/4” x 1” x 20” 90 Duro Flex PVC with UV inhibitors; secured in place with a minimum of (2) 1/4” x 1 1/4” bolts/washers/nuts.

Trees to be staked shall be staked at the time of planting as shown on the plans or specified in the special provisions. One R2 Stake shall be installed approximately 16-18 inches away on the prevailing wind side of the tree. The steel tree stake should be installed to recommended minimum of 24” below finished grade.

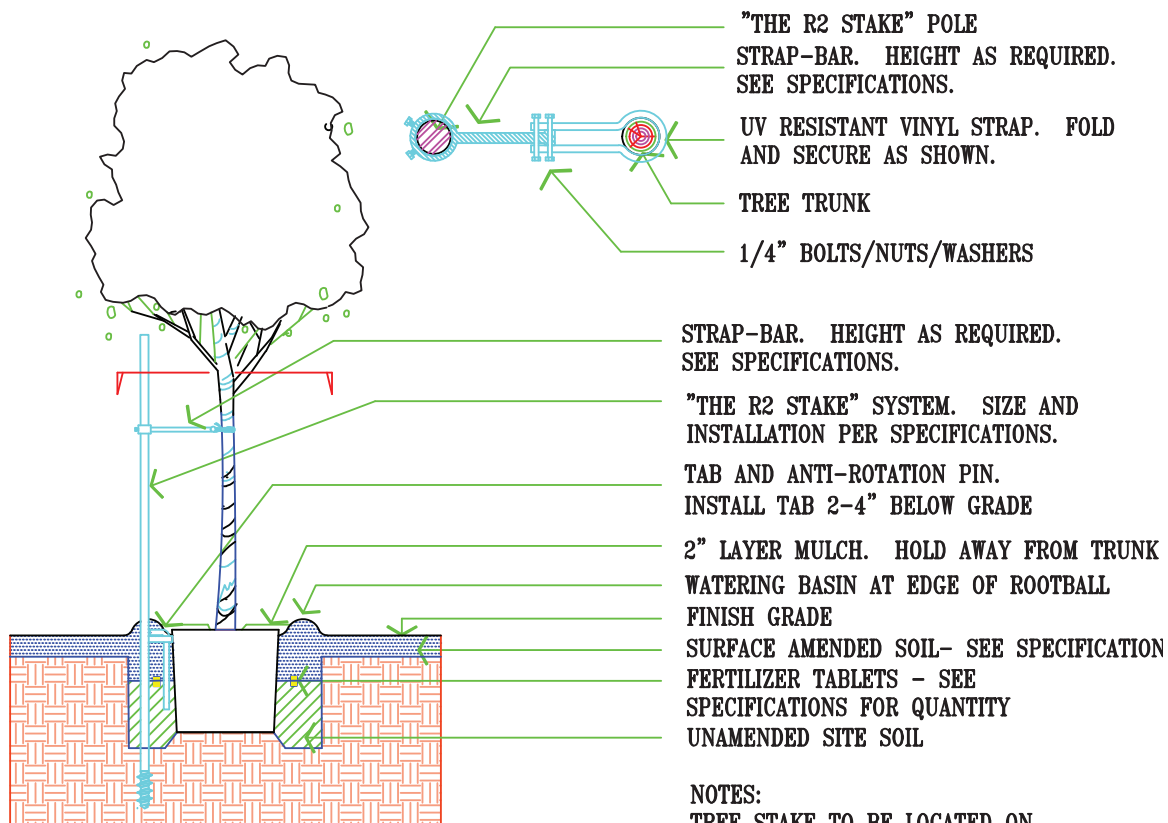


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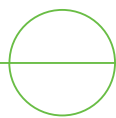
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.dwg & pdf CAD drawings
and specifications
available upon request.



R2 Stake



TREE PIT AND STAKING

1/2" = 1'-0"

NOTES:
TREE STAKE TO BE LOCATED ON
PREVAILING WIND SIDE WHEN TREE IS
IN LEAF.

INSTALL TREE'S ROOTBALL 2" ABOVE
FINISH GRADE